

Mechanical Field Service Procedure, Smart Power Supply

USAGE: To be performed when a loss of average laser power is detected. Perform Electronic Field

Service Procedure first.

PURPOSE: To recover lost output power through mechanical mirror tuning. **TOOLS:** Laser power meter, 1/8" allen driver, Small flat screwdriver

STEP 1 Warm-up:

CAUTION: THIS WILL CAUSE THE LASER TO EMIT HIGH POWER UV PULSES. TAKE APPROPRIATE SAFETY MEASURES (see User Manual for more information) WHEN WORKING AROUND HIGH POWER LASER EMISSIONS.

- 1. Place your power meter sensor in the beam path as close to the laser head (ahead of other optics) as practically possible.
- 2. Turn the key switch ON.
- 3. After the boot-up sequence, press the EMISSION ON button.
- 3. Allow the laser to warm up for at least 30 minutes.
- 5. Press the Q-SW ENABLE button.
- 6. Measure and make a note of your starting power.

STEP 2

Locate Adjustment: (see Figure 1)

Locate the small access cover (1/2 inch "button" cap) at the top of the laser head. Using a small flat screwdriver, pry the cap off to expose the internal adjustment.

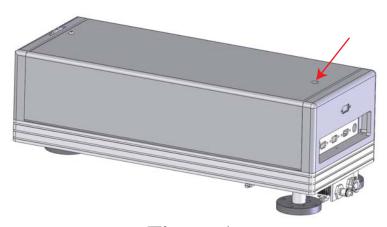


Figure 1

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STEP 3

(see Figure 2)

Insert 1/8" allen driver at approximately a 45 degree angle to engage the internal adjustment screw just below the cover surface. Use caution not to insert the allen driver more than 1/2" in to the laser and do not apply pressure to any components inside the laser. This can cause permanent damage to the laser.



Figure 2

STEP 4

(see Figure 2)

Adjust mechanical adjustment by turning allen driver CW or CCW to achieve the highest power. This should normally be no more than a 1/4 turn.

STEP 5

(see Figure 1)

Remove allen driver and replace "button" cap.



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